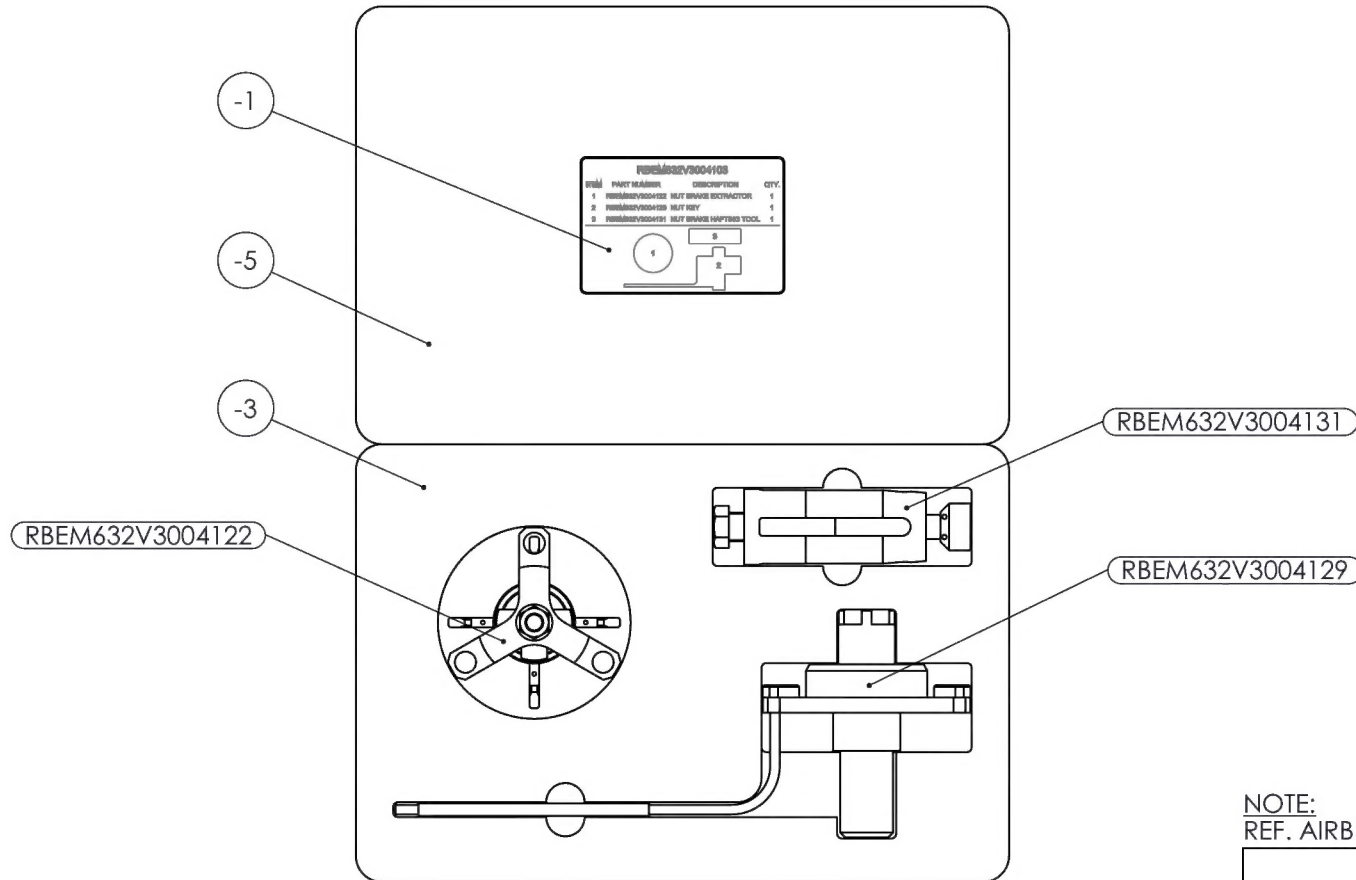


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/16/2016	DPD	JAG



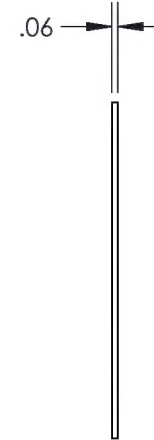
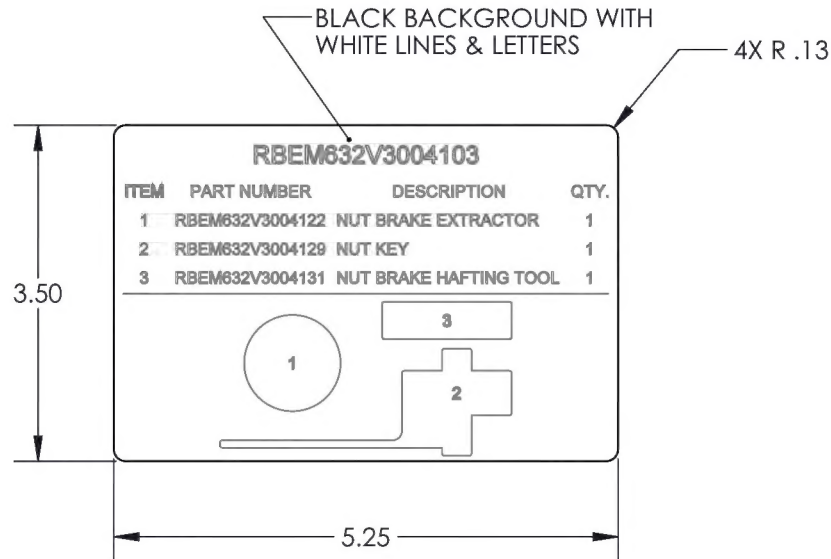
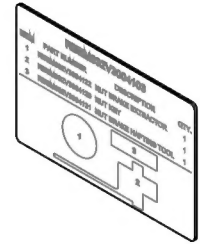
NOTE:  
REF. AIRBUS T/N: M632V3004103.

<b>DART</b> AEROSPACE																	
TITLE <b>FAN NUT EXCHANGE</b>																	
DWG NO. <b>RBEM632V3004103</b>	REV <b>1</b>																
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td></td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td></td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
MAT'L	UNLESS OTHERWISE SPECIFIED																
TREAT	DIMENSIONS ARE IN INCHES																
FINISH	.XXX ± .005 FRACTIONS ± 1/8																
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<table border="1"> <tr> <td>DRAWN BY:</td> <td>DUERFELDT</td> </tr> <tr> <td>CHECKED:</td> <td>CLOUGH</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> <tr> <td>SCALE</td> <td>1:5</td> </tr> <tr> <td>DATE</td> <td>5/3/2016</td> </tr> <tr> <td colspan="2" style="text-align: center;">USED ON MODEL <b>H175</b></td> </tr> </table>		DRAWN BY:	DUERFELDT	CHECKED:	CLOUGH	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT	SCALE	1:5	DATE	5/3/2016	USED ON MODEL <b>H175</b>	
DRAWN BY:	DUERFELDT																
CHECKED:	CLOUGH																
OPPS APPR:	ANDERSON																
QA APPR:	LINDSAY																
APPROVED:	GILBERT																
SCALE	1:5																
DATE	5/3/2016																
USED ON MODEL <b>H175</b>																	
SHEET 1 OF 4																	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	NUT BRAKE EXTRACTOR		RBEM632V3004122	1
				1	NUT KEY		RBEM632V3004129	1
				1	NUT BRAKE HAFTING TOOL		RBEM632V3004131	1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	Y20, BLACK	4.25 X 11.40 X 17.00 (I.R. SPECIALTY)	3
		B/O	-5	1	TOP FOAM	Y20, BLACK	1.73 X 11.40 X 17.00 (I.R. SPECIALTY)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1500-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



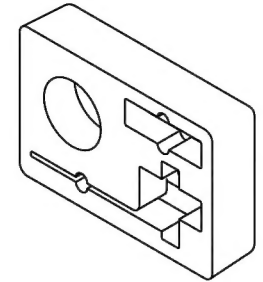
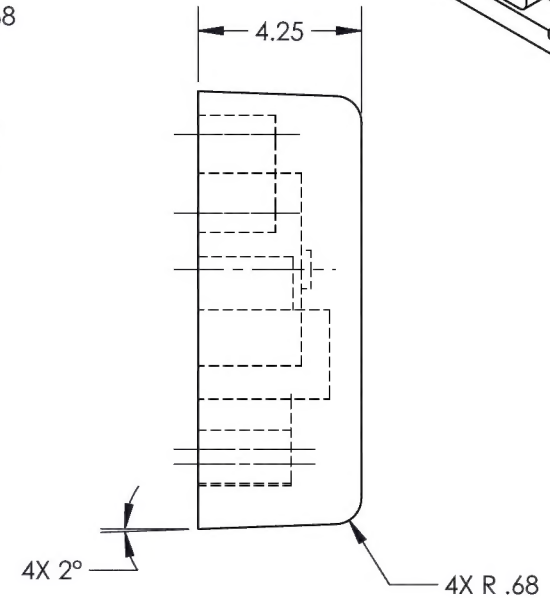
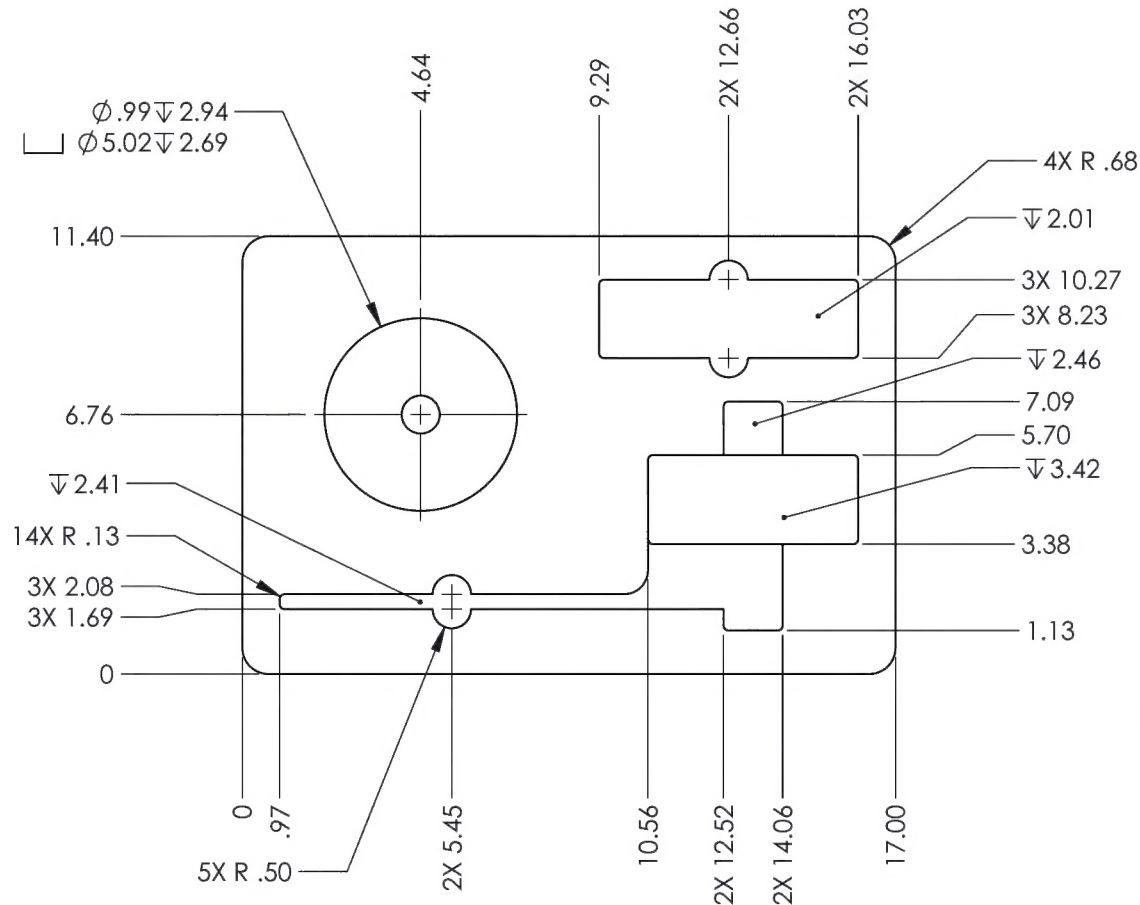
NOTE:  
USE PDF.

(1)  
PLACARD

<b>DART</b> AEROSPACE	
TITLE FAN NUT EXCHANGE	
DWG NO. RBEM632V3004103-1	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 5/3/2016
SHEET 2 OF 4	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



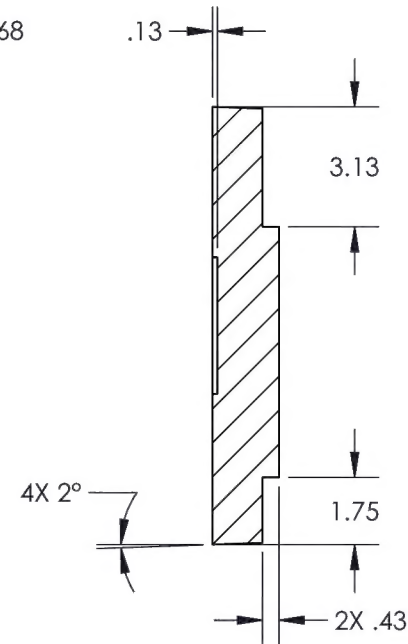
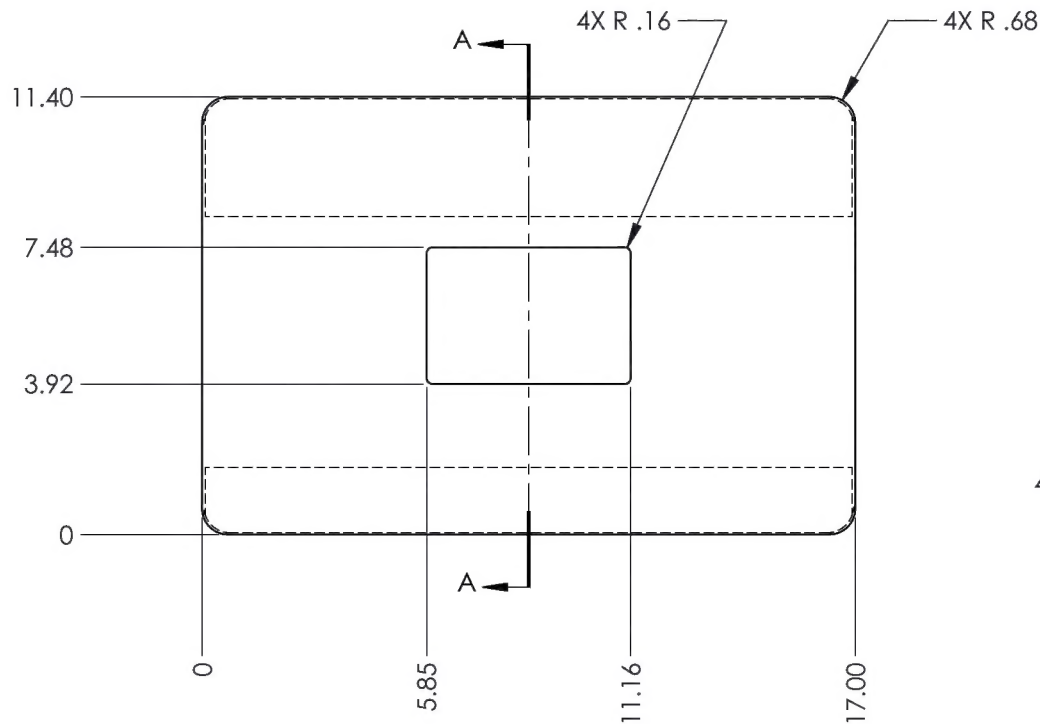
(-3)

BOTTOM FOAM

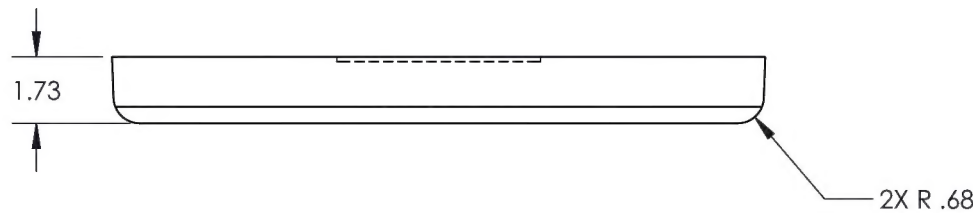
<b>DART AEROSPACE</b>	
TITLE <b>FAN NUT EXCHANGE</b>	
DWG NO. <b>RBEM632V3004103-3</b>	REV <b>1</b>
MAT'L Y20, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>DUERFELDT</b>	USED ON MODEL
CHECKED: <b>CLOUGH</b>	<b>H175</b>
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:5</b>	DATE <b>5/3/2016</b>
SHEET 3 OF 4	

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REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION A-A



(-5)  
TOP FOAM

<b>DART AEROSPACE</b>	
TITLE <b>FAN NUT EXCHANGE</b>	
DWG NO. <b>RBEM632V3004103-5</b>	REV <b>1</b>
MAT'L Y20, BLACK HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>DUERFELDT</b>	USED ON MODEL <b>H175</b>
CHECKED: <b>CLOUGH</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:5</b>	DATE <b>5/3/2016</b>
SHEET 4 OF 4	